



LEGEND

—————> DRYING FLOW
 - - - - -> REGENERATING FLOW

1. FOUR WAY INLET SWITCHING VALVE
2. FOUR WAY OUTLET SWITCHING VALVE
3. FOUR WAY INTERLINKAGE
4. FOUR WAY VALVE OPERATING CYLINDER
5. BLOWER INTAKE FILTER
6. REACTIVATION BLOWER
7. BLOWER THROTTLING VALVE
8. REACTIVATION HEATER
9. CHECK VALVE
10. REPRESSURIZATION VALVE N.C.
11. PURGE DEPRESSURIZATION VALVE N.O.
12. PURGE DEPRESSURIZATION VALVE N.O.
13. PILOT AIR SHUTOFF VALVE
14. PILOT AIR FILTER
15. MOISTURE INDICATOR
16. STN STL OUTLET SCREEN AND DIFFUSER
17. DESICCANT REMOVAL PORT
18. TEMPERATURE GAUGE
19. PRESSURE GAUGE
20. RELIEF VALVE
21. DESICCANT FILL MANWAY
22. STN STL INLET SCREEN AND DIFFUSER
23. PURGE VALVE OPERATOR

SOLENOID VALVES

REV	ECN	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:
 .0 +/- .030"
 .00 +/- .020"
 .000 +/- .005"
 ANGLES +/- 1 DEG

REMOVE ALL BURRS
 BREAK SHARP EDGES
 DO NOT SCALE
 DRAWING

		<p>FLOW DIAGRAM BLOWER PURGE</p>	
<p>CHECKED BY</p>	<p>DATE</p>	<p>PART NO.</p>	<p>REV</p>